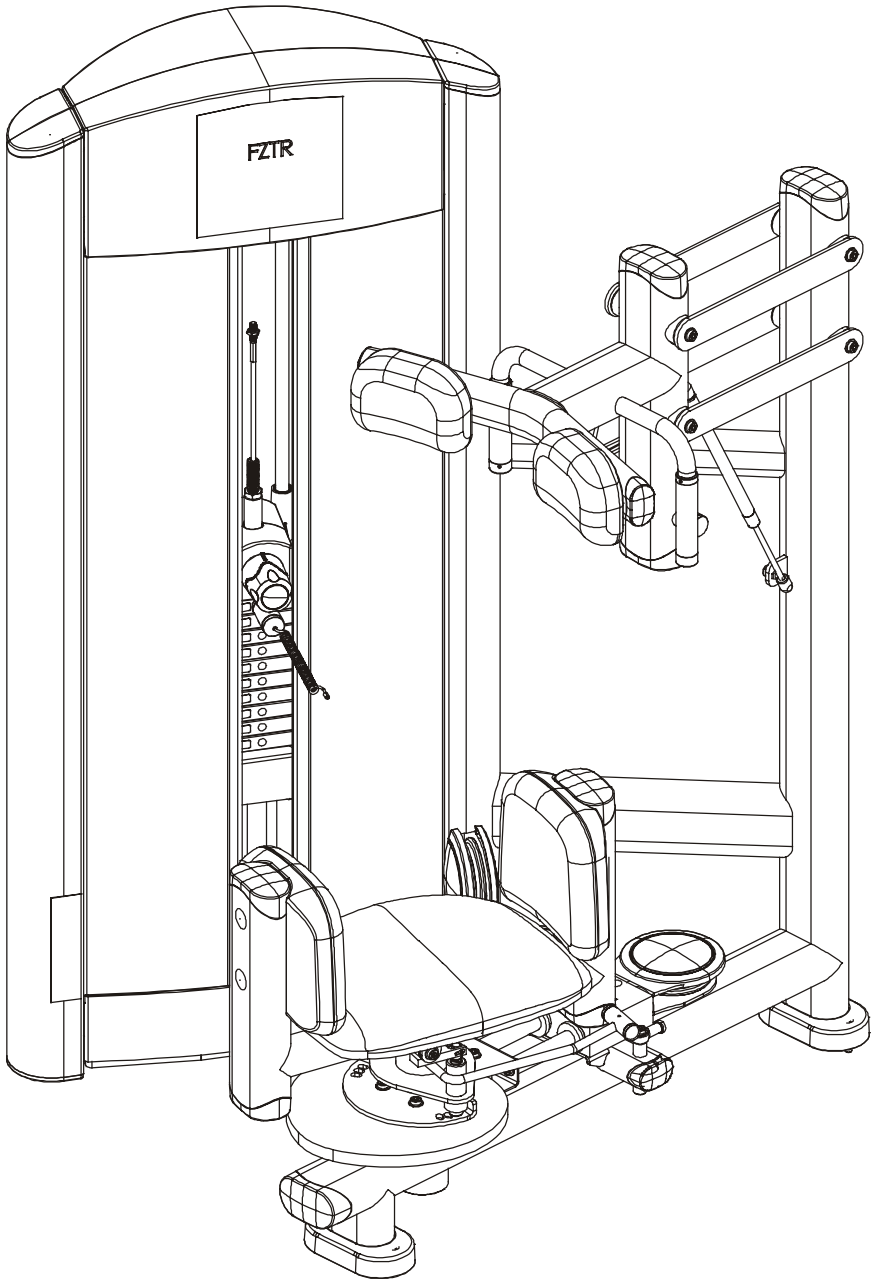
LifeFitness

SIGNATURE SERIES
TORSO ROTATION ASSEMBLY



Customer Support Services
PARTS MANUAL

FZTR - TORSO ROTATION ASSEMBLY

Notes:

FZTR - TORSO ROTATION ASSEMBLY

Contents

PAGE

COMPONENT ASSEMBLY 4

COMPONENT ASSEMBLY CALLOUTS 5

MID-TOWER ASSEMBLY 6

MID-TOWER SHROUDS 7

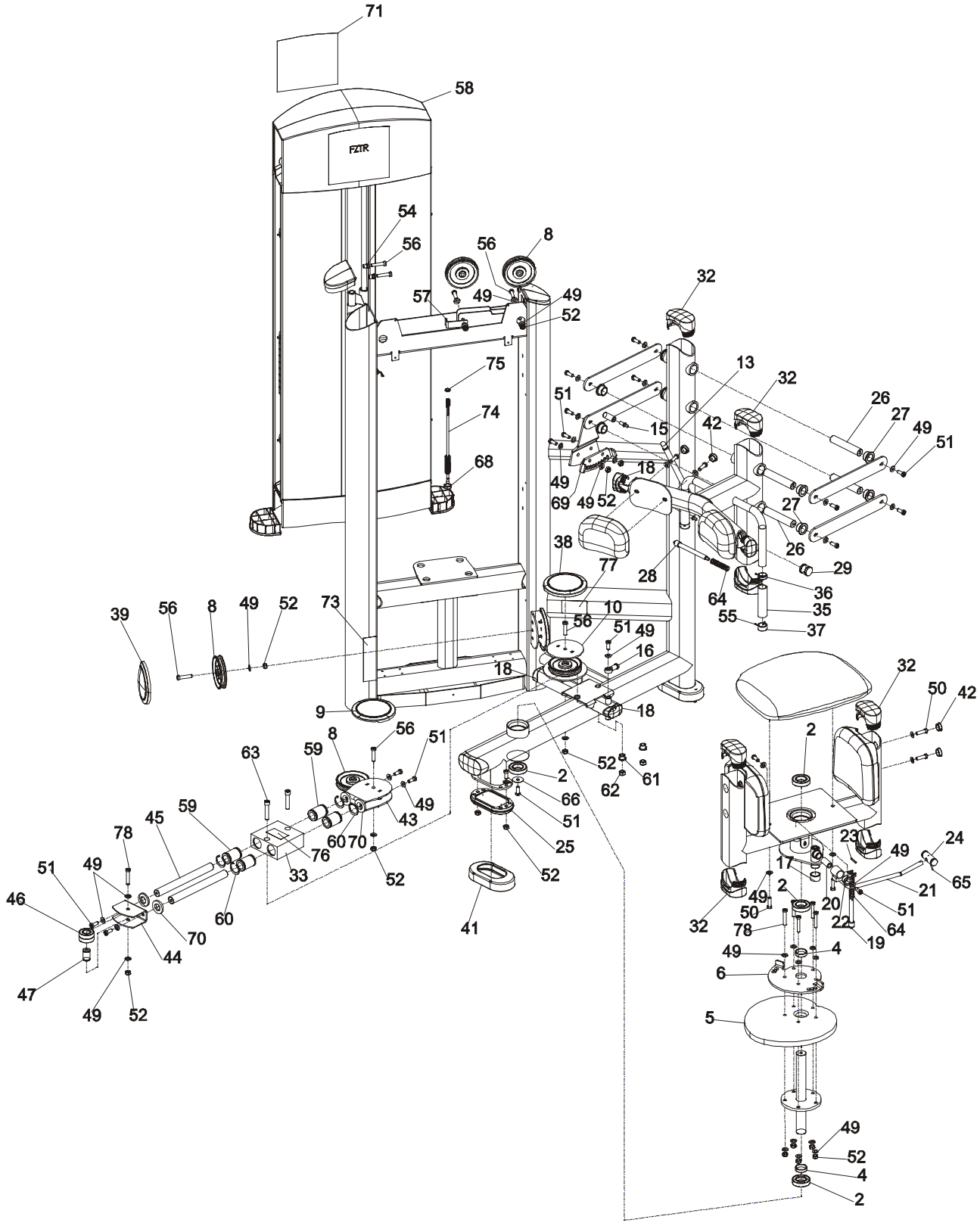
HEAD PLATE ASSEMBLY 8

WEIGHT STACK ASSEMBLY 9

NOTES 10

FZTR - TORSO ROTATION ASSEMBLY

COMPONENT ASSEMBLY



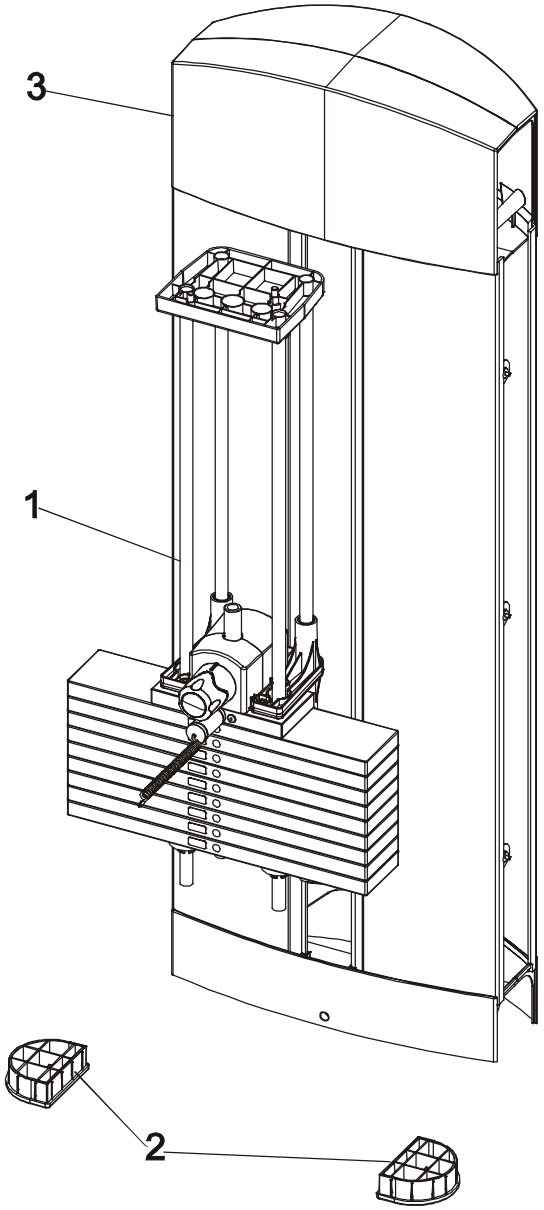
FZTR - TORSO ROTATION ASSEMBLY

COMPONENT ASSEMBLY CALLOUTS

ITEM	PART #	QTY	DESCRIPTION	ITEM	PART #	QTY	DESCRIPTION
2	3243201	4	BEARING, 6007 BALL	47	7686901	1	SHAFT, BEARING
4	7511501	2	SPACER, FZ/PS INTERNAL X .403	49	3236601	53	WASHER,3/8 SAE SS
5	7712101	1	CAM, FZTR	50	3236204	6	M10 X 1.5 X 35 HXS SOC CS SS
6	7684801	1	PLATE, CAM INDEX	51	3236202	27	M10 X 1.5 X 25 HXS SOC CS SS
8	3237801	5	PULLEY, 4.5" OD	52	3236801	18	NUT, NYLOCK M10 X 1.5 SS
9	7340001	1	COVER, PULLEY-NOTCHED	54	3238601	4	M10X1.5 BLIND THRD INSERT(HEX)
10	7318201	1	PLATE, PULLEY	55	3247701	8	M4 X 0.7 X 3 HZS NO CUP ST BO
13	3235701	1	SPRING, GAS 150N	56	3236206	5	M10 X 1.5 X 45 HXS SOC CS SS
15	7414301	2	STUD, M10 BALL END M10 X 1.5	57	6757701	1	CLIP, CABLE 2-7/8 X 1 X 1
16	3237901	1	ROD END, METRIC FEMALE	58	7625901	1	ASSY, MID TOWER-9, SHORT
17	7481202	1	BEARING, M28 X M33 X M20	59	3245601	4	BEARING, LINEAR 1" ID
18	7333801	4	CAP, SMALL FLOV-END	60	3202601	4	RET RING, INT 1-3/4 DIA X1/16
19	7600102	1	PIN, PULL X 4.88	61	7702101	2	BUSHING, .750 OD X .500 ID X .500
20	7324802	1	SHAFT, TAPPED 0.75 DIA X 1.80	62	3236803	2	NUT, M12 X 1.75 HEX NYLOCK SS
21	7700495	1	WLDMT,ADJ. HDL-SHDW GRAY	63	3241309	2	M12 X 1.75 X60MM HXS SOC CS SS
22	3104901	2	BEARING, FLG .75 ID X 1.00 OD	64	7351501	2	SPRING; PULL PIN LARGE
23	3110011	1	ROLL PIN, 3/16 DIA X 1-1/4	65	3110010	1	ROLL PIN, 1/8 X DIA X 7/8
24	7287901	1	HANDLE, ADJUSTER	66	3236701	2	WSHR,FENDER 3/8 ID X 1.5 OD SS
25	7334001	2	FOOT, 2.50 X 4.49 FLOV	68	3236902	1	NUT, HEX JAM M16 X 2 SS
26	7324902	4	SHAFT, TAPPED 1 DIA X 5.330	69	7713701	1	BRKT, SELECTOR
27	3104903	8	BRNG, FLANGE 1.00 ID X 1.25 OD	70	7713801	4	BUMPER, 1.00 ID X 1.88 OD X .25
28	7425102	1	PIN, PULL X 6.750	71	7714601	1	LABEL, FZTR LOGO
29	7424801	1	KNOB, POP PIN	73	7422004	1	LABEL, 2" ASTM WARNING
32	7333901	8	CAP, LARGE FLOV-END	74	7423614	1	CABLE, FZTR X 119-1/2
33	7690001	1	BLOCK, LINEAR SLIDE	75	3236901	1	NUT, HEX JAM M10 X 1.5 SS
35	3235801	0.14	GRIP, 1.25 OD OPEN END	76	7422003	1	LABEL, MOVING PARTS
36	7662801	2	RING, GRIP 1.25 OD	77	7571301	1	LABEL, SERIAL NUMBER CLASS S
37	7662901	2	CAP, GRIP 1.25 OD	78	3236208	5	M10 X 1.5 X 55 HXS SOC CS SS
38	7333701	1	COVER, PULLEY-FLUSH	80	3236209	1	M10 X 1.5 X 60 HXS SOC CS SS
39	7333601	2	COVER, PULLEY-PARTIAL	81	3232420	2	RING:BRE 0.926 5100-98 ST PP B
41	7340201	2	COVER, FOOT-STRAIGHT	82	3251202	4	M10 X 1.5 X 25MM UNS HEX CS ST ZN
42	3237403	10	PLUG, 1" HOLE				
45	7702401	2	GUIDE ROD, FZTR LINEAR				
46	3235601	2	BEARING, 6205 BALL				

FZTR - TORSO ROTATION ASSEMBLY

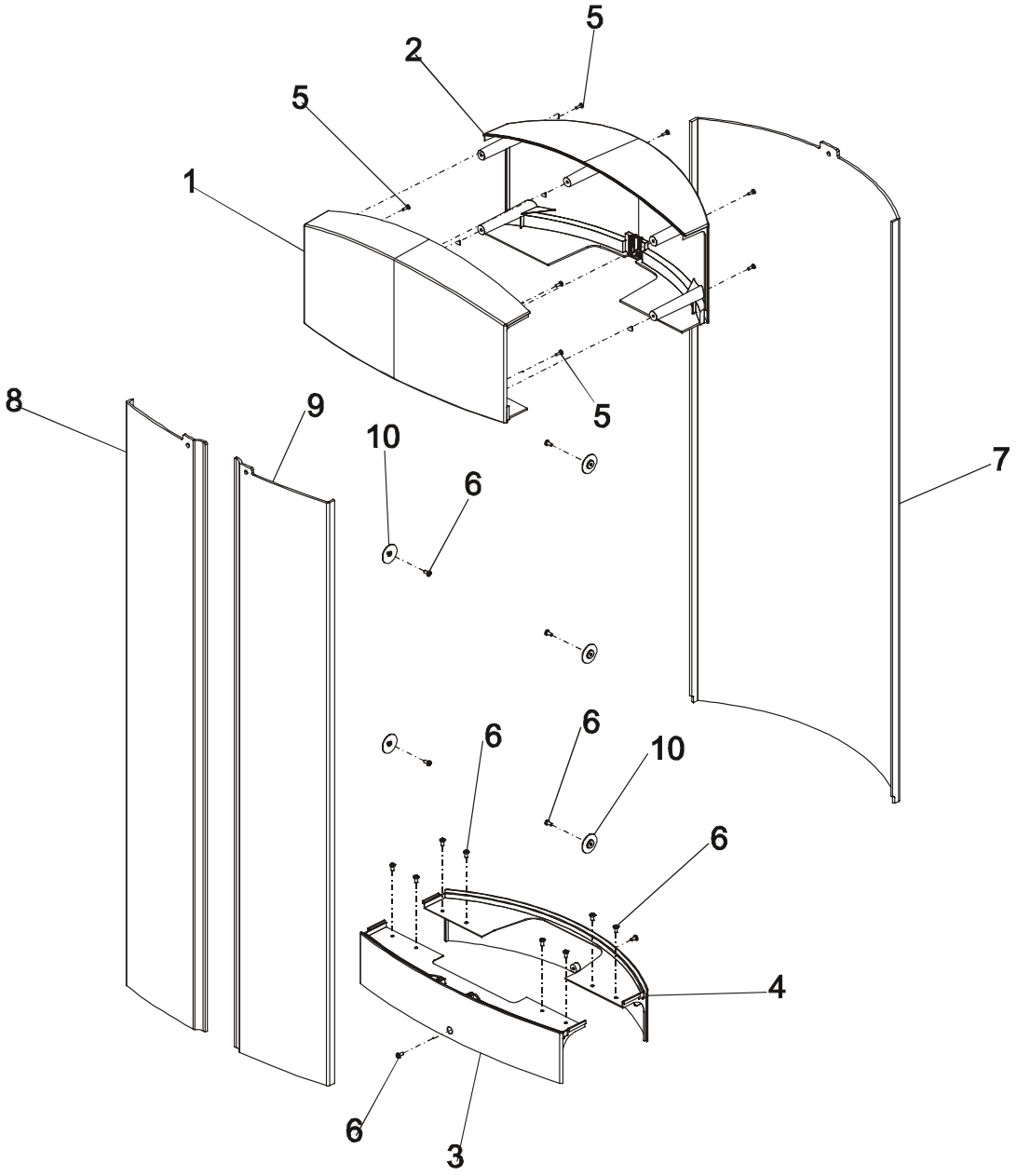
MID-TOWER ASSEMBLY



ITEM	PART NO	QTY	DESCRIPTION
1	N/A	1	ASSY, WEIGHT STACK MID-9, SHORT
2	7326301	2	CAP, D-TUBE-BTM
3	N/A	1	ASSY, TOWER PLASTICS-MID

FZTR - TORSO ROTATION ASSEMBLY

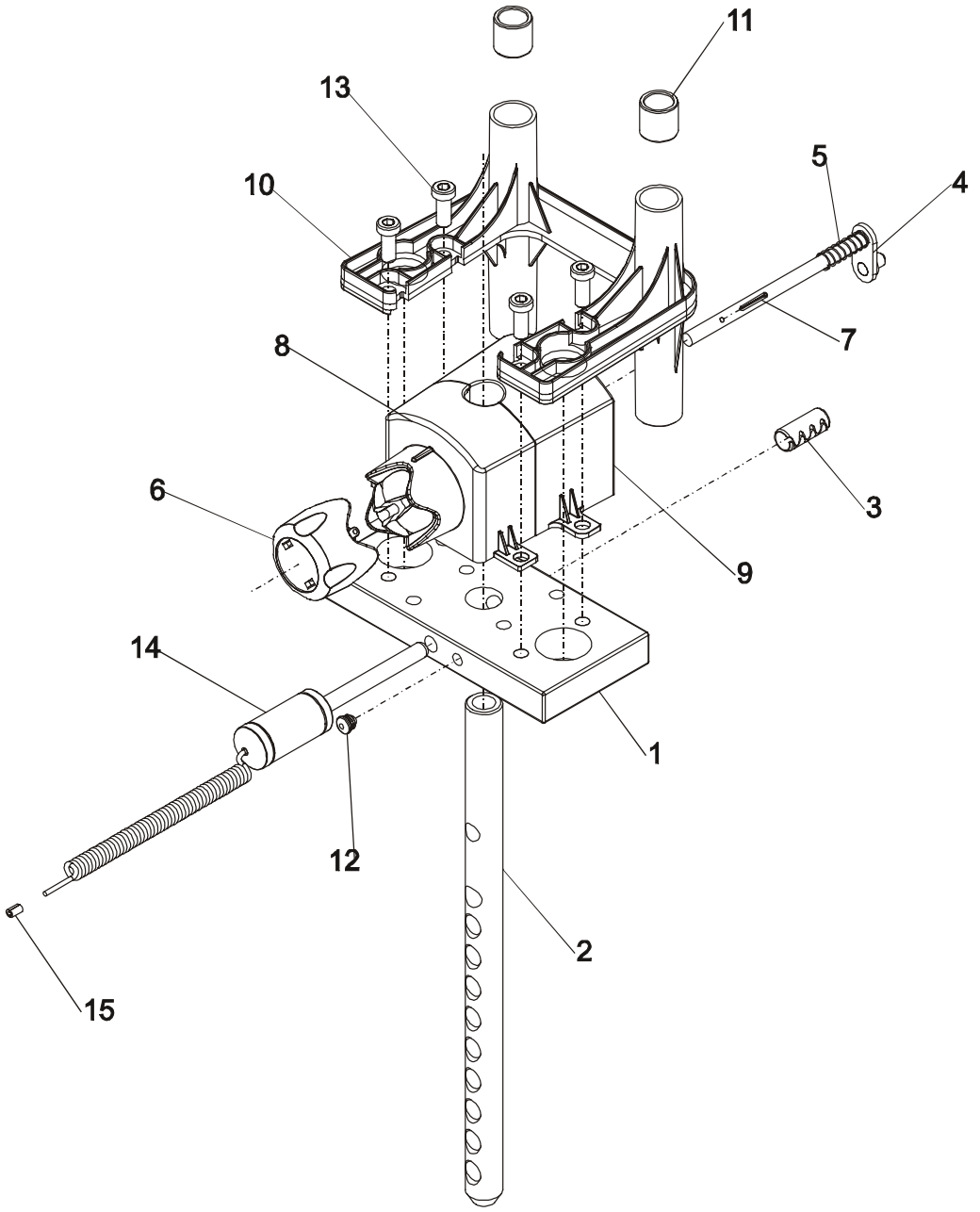
MID-TOWER SHROUDS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7318301	SHROUD, TOWER- REAR SHORT
8	1	7318401	SHROUD, TOWER- FRT SHORT RH
9	1	7318402	SHROUD, TOWER- FRT SHORT LH
10	6	7583501	RETAINER, FZ SHROUD

FZTR - TORSO ROTATION ASSEMBLY

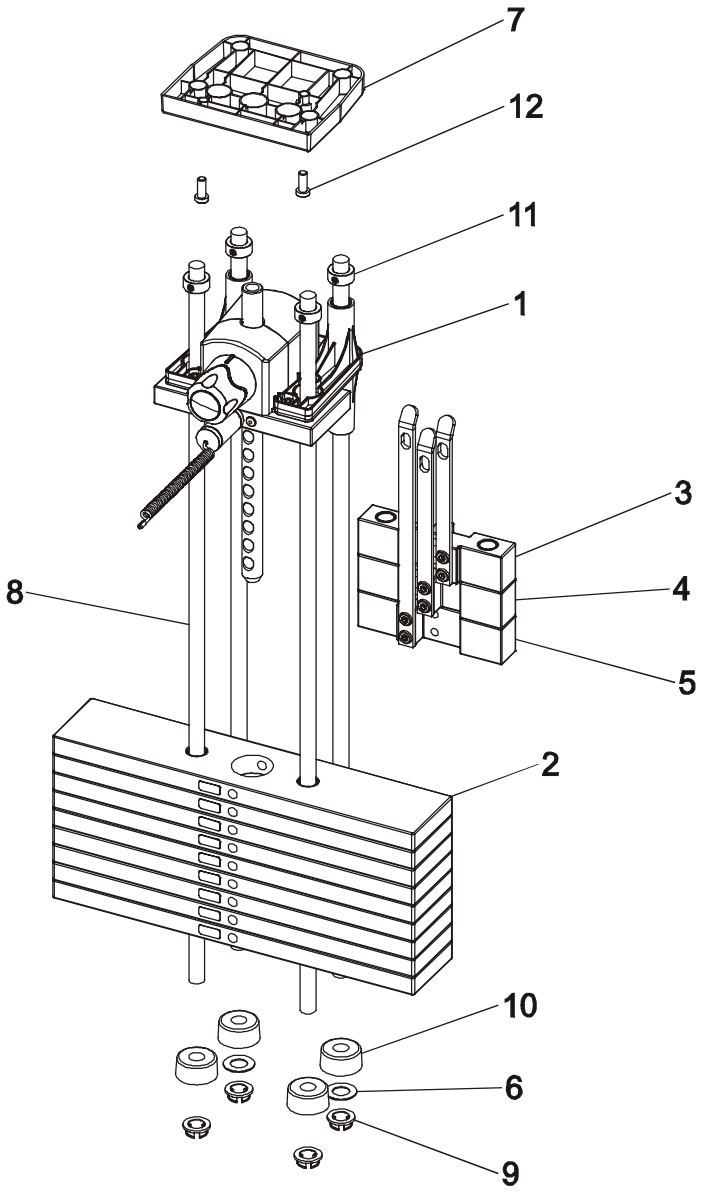
HEAD PLATE ASSEMBLY



ITEM	QTY.	PART NO.	DESCRIPTION	ITEM	QTY	PART N0	DESCRIPTION
1	1	7326701	HEAD PLATE	9	1	7326501	HOUSING, SELECTOR - REAR
2	1	7347801	STEM, 9 PLATE	10	1	7362101	STABILIZER, HEAD PLATE
3	1	3236001	BUSHING, SPRING PIN	11	4	7459601	BUSHING, HEAD PLT STABILIZER
4	1	7327201	WLDMT, INCREMENT WT PIN	12	1	7356501	PLUG, LANYARD ATTACHMENT
5	1	6411801	SPRING, POP PIN 3/8 DIA X 2-3/4	13	4	3236202	SCREW, M10 X1.5 25MM
6	1	7326101	KNOB, INC WT SELECTOR	14	1	7338101	ASSY, WT STACK SELECTOR PIN
7	1	3110008	ROLL PIN, 1/8 X 1-1/4	15	1	7523601	CRIMP, CABLE
8	1	7326401	HOUSING, SELECTOR - FRONT				

FZTR - TORSO ROTATION ASSEMBLY

WEIGHT STACK ASSEMBLY



ITEM	PART NO	QTY	DESCRIPTION
1	7350601	1	ASSY, HEAD PLATE (9)
2	7328401	9	WEIGHT PLATE, 20 LB
3	7327601	1	ASSY, INCREMENT WT-5LB
4	7327701	1	ASSY, INCREMENT WT-10LB
5	7327801	1	ASSY, INCREMENT WT-15LB
6	7351001	2	SPACER, INC WT STACK
7	7621101	1	RETAINER, GUIDE ROD-TOP
8	7328610	4	GUIDE ROD, .75 OD SOLID X 39.75
9	7337901	4	BUSHING, GUIDE ROD
10	7352101	4	CUSHION, WEIGHT STACK
11	3103301	4	SHAFT COLLAR, 3/4" ID ZINC
12	3236202	2	M10 X 1.5 X 25 HXS SOC CS SS

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Notes